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the machine. Refer to the manual provided by the machine tool builder. This key is also used to output data to an input/output device. 4 Soft keys (option) The soft keys have various functions, according to the applications. The soft key functions are displayed at the bottom of the CRT screen. Soft key of left edge : Return menu key

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You can change the Flow Control (Hardware - Software) at the control, but

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you won't find the parameter in most Fanuc Manuals for Flow Control. Its Parameter Bit 391.6, but by default it will be set to use DC Codes (Software).

## **Fanuc OM control parameter backup - Practical Machinist**

B-63950EN/02 PREFACE p-1 PREFACE  
Applicable models The models covered by this manual, and their abbreviations are : Model name Abbreviation FANUC Series 30i-MODEL A 30i -A Series 30i FANUC Series 300i-MODEL A 300i-A Series 300i FANUC Series 300is-MODEL A 300is-A Series 300is FANUC Series 31i-MODEL A 31i -A FANUC Series 31i-MODEL A5 31i -A5

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Users must also observe the safety precautions related to the machine, as described in the relevant manual supplied by the machine tool builder. Before checking the operation of the machine, take time to become familiar with the manuals provided by the machine tool builder and FANUC.  
Contents 1.

## **GE Fanuc Automation**

PARAMETER MANUAL B-65150E FANUC AC SPINDLE MOTOR  $\alpha$  series PARAMETER MANUAL B-65160E Either of the following servo motors and the corresponding spindle can be connected to the CNC covered in this manual.

## **FANUC Series**

**16i/18i/160i/180i/160is/180is-MODEL  
B ...**

PARAMETER MANUAL B-65270EN/06

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FANUC AC SERVO MOTOR @\* series  
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