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Use only well-maintained equipment. Repair or replace damaged parts at once. Maintain unit according to manual. Do not touch electrode holders connected to two welding machines at the same time since double open-circuit voltage will be present. Wear a safety

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harness if working above floor level.
Keep all panels and covers securely in
place.

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MIG/TIG/Stick Welders & Plasma Cutting

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Every digit of the Serial Number is significant. In all correspondence with ITW/Miller (including parts and manual requests) please provide the entire serial number. (Also include the letter suffix

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found at the end of the serial numbers on newer models. This letter indicates the manufacturing business unit.)

Serial Number Chart - Miller - Welding Equipment

The Miller Roughneck 1E is a portable arc welder/generator combination. The unit employs an electric-start, gas-

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powered engine. Miller has
manufactured welders since 1929, and
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Stick (SMAW) Welding MIG (GMAW)
Welding Flux Cored (FCAW) Welding Non-
Critical TIG (GTAW) Welding Description
Engine Driven Welding Generator™ File:
Engine Drive...; Page 2 ISO 9001:2000
Quality System Standard. particular
model are also provided. Miller Electric
manufactures a full line of ...

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150 D Allow cooling period; follow rated duty cycle. 853) when servicing this unit.
D Reduce current or reduce duty cycle before D Consult the Owner's Manual for welding safety starting to weld again.
Page 7: Section 2 - Definitions Wear complete body protection.

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