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NIMI

4.01 Electrode welding &gouging 331 4.02 TIG Welding 381 4.03 Wire Welding 403 4.04 Plasma Cutting 441 4.05 Current Distribution System 459 5.01 AC/OX cutting, welding, brazing 465 5.02 Gas Supplies and gas distribution system 517 6.00535 1 SAFETY IN WELDING 2 SOLUTIONS 3 3.01CONSUMABLES 4 ARC WELDING AND CUTTING PROCESS & EQUIPMENT

The Welding Handbook - Wilh. Wilhelmsen

1- Most welding operations are performed manually and are expensive in terms of labor cost. Many welding operations are considered ‘‘skilled trades,’’ and the labor to perform these operations may be scarce. 2- Most welding processes are inherently dangerous because they involve the use of high energy.

FUNDAMENTALS OF WELDING

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involving: plasma arc welding; electron beam welding; laser welding and cutting and automated (robotic) welding and cutting (CNC). I also wish to pay tribute to the late Mr F.J.M. Smith who collaborated with me on matters of sheet-metal working and welding where this topic area occurred in my previous books.

Fabrication and Welding

“Welding is the process of joining together two pieces of metal so that bonding takes place at their original boundary surfaces”. When two parts to be joined are melted together, heat or pressure or both is applied and with or without added metal for formation of metallic bond.

CHAPTER-I INTRODUCTION 1.1 DEFINITION OF WELDING

Welding is a method of joining metals permanently. It is an ancient method, about 1500 years old. The method used in ancient days was forge or blacksmith welding. One of the methods of classifying welded joints is the method used to effect the joint between metal pieces. Accordingly the methods are:

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